

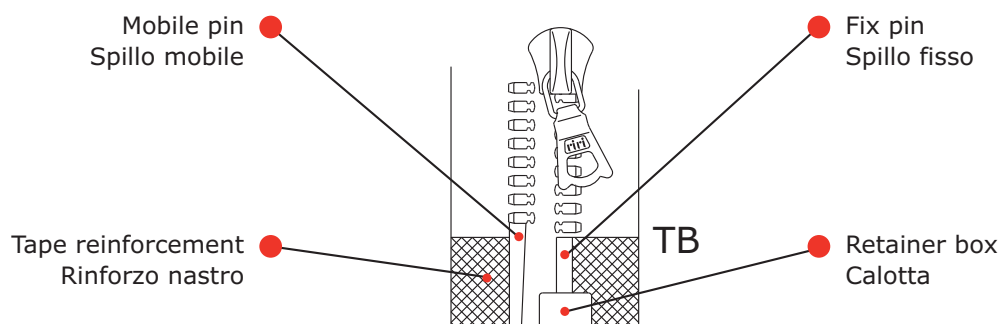
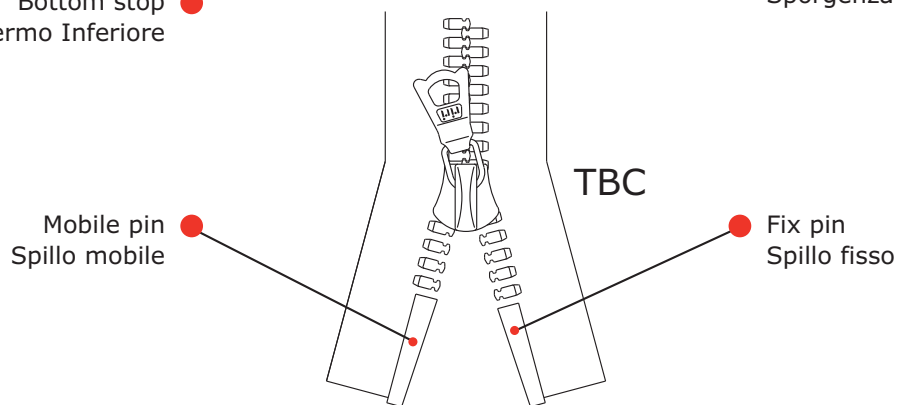
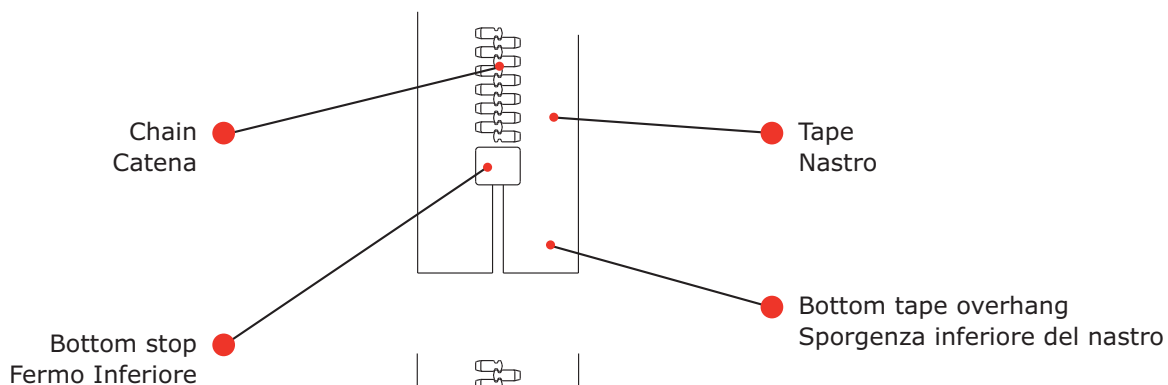
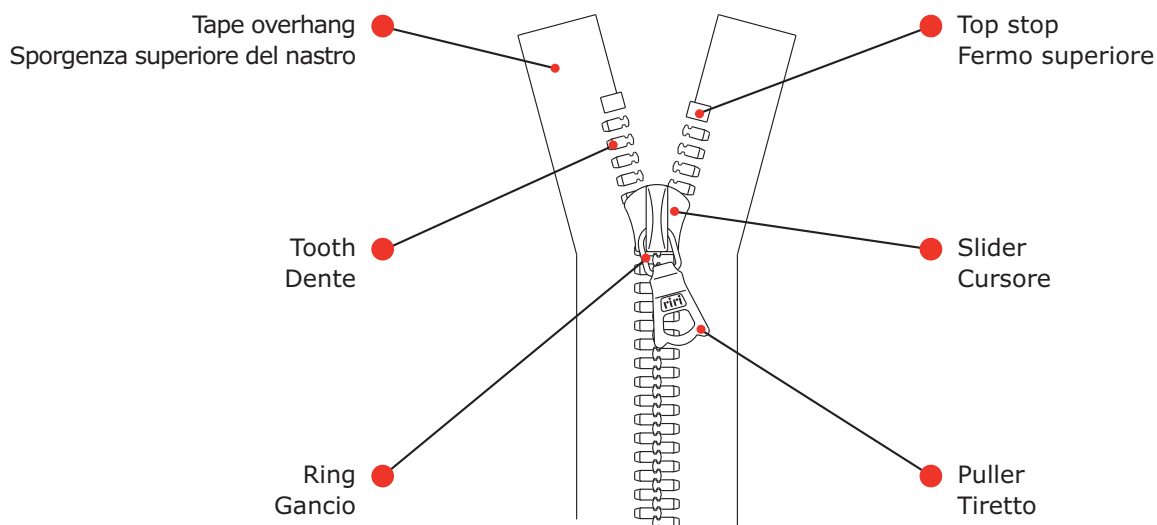


EXECUTIONS



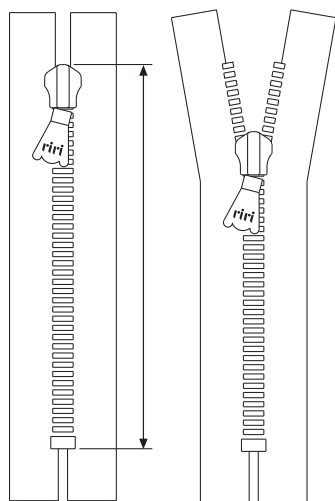
Terminology · Terminologia

DIN 3416



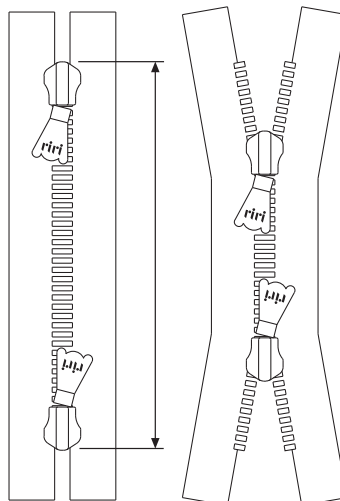


How to measure a zip · Come si misura una zip



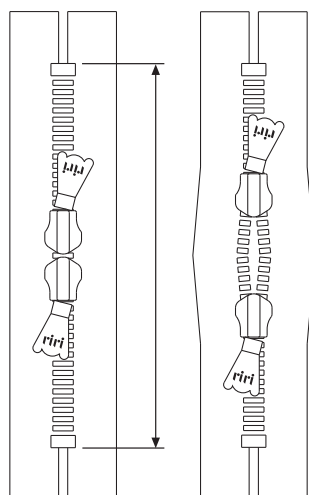
GE

Closed end - non separating
Chiuso non divisibile



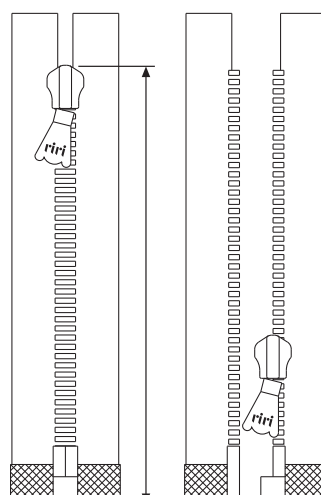
CD

Two-way closed end "X" type
Chiuso doppio cursore tipo "X"



CK

Two-way closed end "O" type
Chiuso doppio cursore tipo "O"

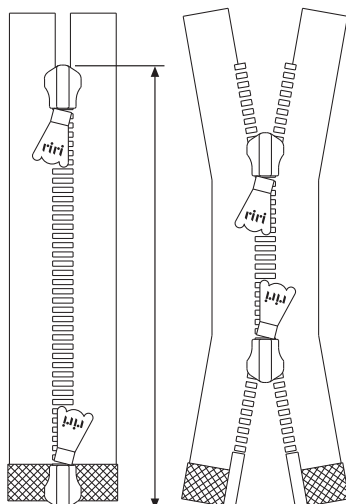


TB

Open end (Left hand puller, right insert)
Divisibile (Apertura a sinistra, inserimento a destra)

TBL

Open end (Right hand puller, left insert)
Divisibile (Apertura a destra, inserimento a sinistra)



TBC

Two-way open end (Left hand puller, right insert)
Divisibile doppio cursore (Apertura a sinistra, inserimento a destra)

TBCL

Two-way open end (Right hand puller, left insert)
Divisibile doppio cursore (Apertura a destra, inserimento a sinistra)

THE TOLERANCES LE TOLLERANZE

STANDARD

Length Lunghezza	≤ 50 cm	± 5 mm
Length Lunghezza	> 50 cm	± 1 %

REDUCED tolerances only under specific request.

Possibilità di tolleranze **RIDOTTE** solo su specifica richiesta.



MODELS AND SURFACES



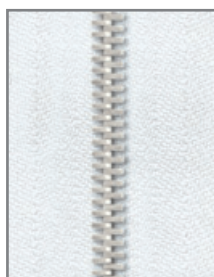
Metal and Simmetrica

Zipper with pre-blanked brass teeth mounted and fixed on tape one by one. The particular polishing of the tooth allows having a perfectly smooth chain pleasant to touch. The several galvanic treatments of the metallic surfaces of the Riri zippers range from shiny to dull and from aged to oxidized effects, resistant to the most rigorous tests of chemical aggression. In addition treatments with precious metals such as gold, silver, platinum and palladium can be carried out as well as specific treatments requested by clients. The tapes made in polyester, cotton, satin, velvet and other yarns further enhance the product with exclusive executions. The Metal and Simmetrica zippers are available in 4, 6 and 8 mm. The Simmetrica tooth allows the slider to run smoothly in both directions of the chain and confers a sounder and more regular aesthetic aspect. It is particularly suitable for all uses in the leather industry.

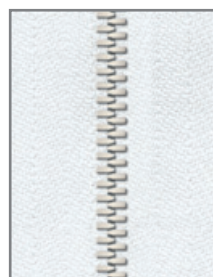
Eloxal

Zipper with pre-blanked aluminium teeth mounted and fixed on the tape one by one. The aluminium teeth can be coloured with an anodising process granting fanciful chromatic effects.

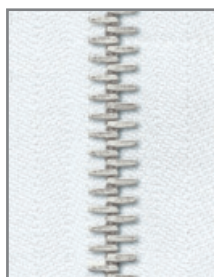
The Eloxal zipper is also appreciated for its lightness (it weights half a brass zipper).



METAL 4



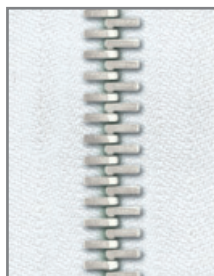
SIMMETRICA 4



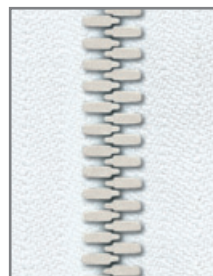
**METAL 6
ELOXAL 6**



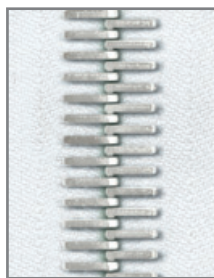
SIMMETRICA 6



**METAL 8
ELOXAL 8**



SIMMETRICA 8

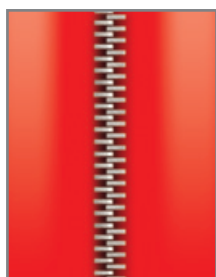


METAL 14

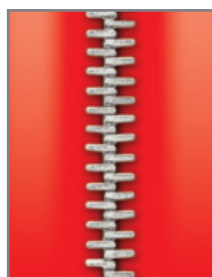


Filmetal

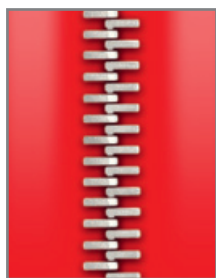
Is a Metal zipper. The frontal side of the tape is coated with a colored polyurethane film. Available in the 4,6 and 8 mm.



FILMETAL 4



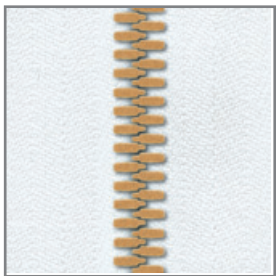
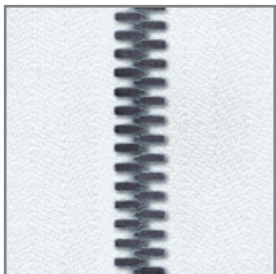
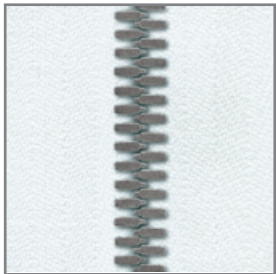
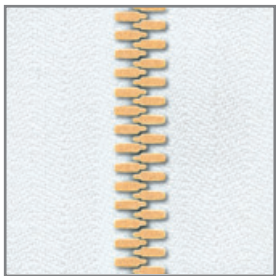
FILMETAL 6



FILMETAL 8



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Surfaces
Superfici

AK

Antique copper
Rame antico

AM

Antique brass
Ottone antico

AU

Real gold
Oro

BE

Antique silver
Argento antico

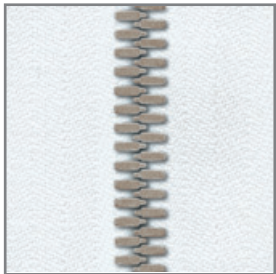
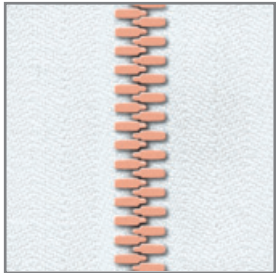
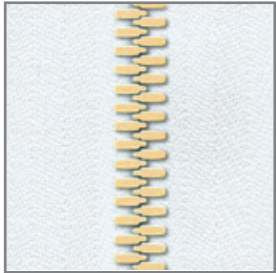
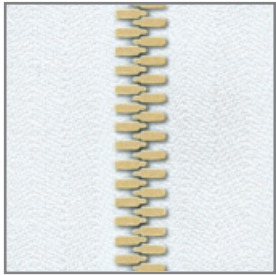
EB

Gun metal
Canna di fucile

GA

Dark gold
Oro scuro

	Metal 4 - Simmetrica 4
	Metal 6 - Simmetrica 6
	Metal 8 - Simmetrica 8
	Metal 14
	Filmetal 4
	Filmetal 6
	Filmetal 8
	Eloxal 6 - Eloxal 8



Surfaces
Superfici

GD

Sandblasted brass
Ottone sabbiato

GO

Brass
Ottone

KU

Copper
Rame

IQ

Lacquered nickel
Nickel laccato

NI

Eco-Nickel
Nickel ecologico

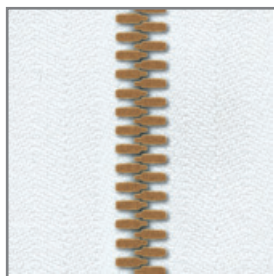
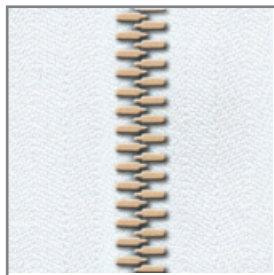
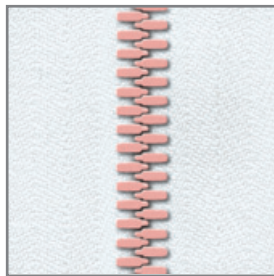
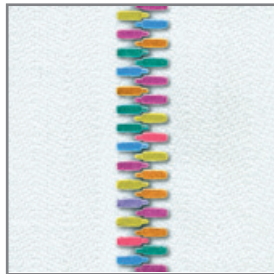
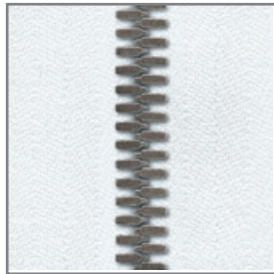
NL

Shining nickel
Nickel lucido

	Metal 4 - Simmetrica 4
	Metal 6 - Simmetrica 6
	Metal 8 - Simmetrica 8
	Metal 14
	Filmetal 4
	Filmetal 6
	Filmetal 8
	Eloxal 6 - Eloxal 8

Nickel containing





Surfaces Superfici

00

Oxidized brass
Ottone ossidato

OY

Clean gold
Oro pulito

PG

Pink gold
Oro rosa

RIO

Multicolored
Multicouleur

RU

Ruthenium
Rutenio

TY

Tytanium
Titanio

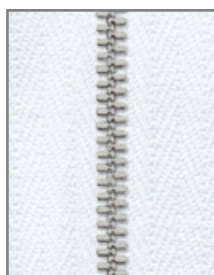
	F		R	Metal 4 - Simmetrica 4	R
	F		R	Metal 6 - Simmetrica 6	R
	F		R	Metal 8 - Simmetrica 8	R
	F		R	Metal 14	R
	F		R	Filmmetal 4	R
	F		R	Filmmetal 6	R
	F		R	Filmmetal 8	R
				Eloxal 6 - Eloxal 8	R



Top and Solid

Zipper with zinc teeth die-cast directly on the tape. This process makes teeth particularly resistant to traction. The most suitable uses are in the military clothing or in fashion requiring a "vintage" or a particularly metallic effect. Several galvanic treatments such as nickel, old brass and many others can be carried out on Top zippers.

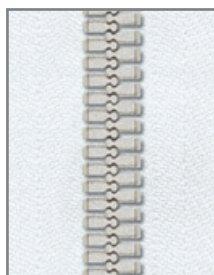
The Top and Solid zippers are available in 6,8 and 10 mm.



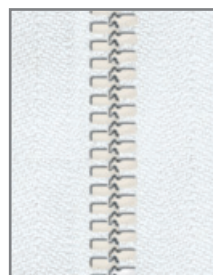
TOPSTAR



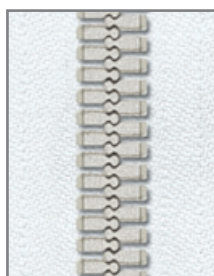
STAR



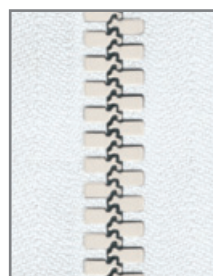
TOP 6E



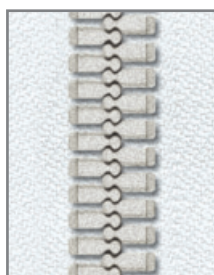
SOLID 6



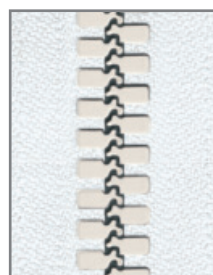
TOP 8E



SOLID 8



TOP 10E



SOLID 10



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Surfaces
Superfici

AM

Antique brass
Ottone antico



BL

Natural zinc
Zinco naturale



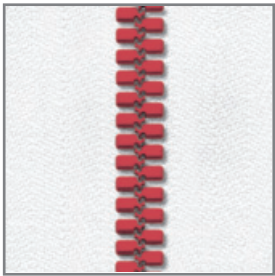
BO

Bonderized
Bonderizzato



BP

Bonderized brushed
Bonderizzato spazzolato



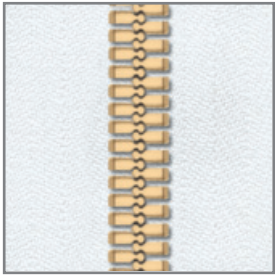
CO

Enamelled
Laccato

Topstar				
Top 6E - Top 8E	r			
Top 10E				
Star				
Solid 6 - Solid 8 - Solid 10				

Nickel containing

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Surfaces
Superfici

GO
Brass
Ottone

NI
Nickel
Nickel

	Topstar	
	Top 6E - Top 8E	
	Top 10E	
	Star	
	Solid 6 - Solid 8 - Solid 10	

Nickel containing

Nickel containing

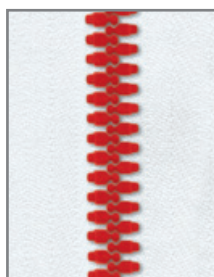


Decor

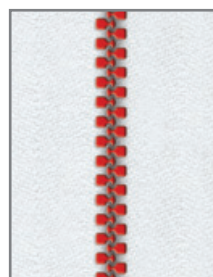
Zipper with acetalic resin teeth made with an injection process. It is characterized by the lengthened teeth on which the slider runs and is appreciated for its accurate homogeneity of the chain, tape and slider colours.

Aquazip

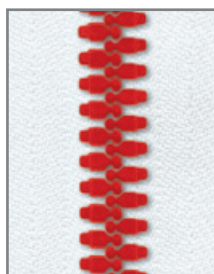
The water repellent zipper. Thanks to Riri's unique polyurethane coating technique the AQUAzip will keep you dry and comfortable in demanding weather conditions. By coating the woven tape and then affixing the teeth, Riri's process protects from any damage or peeling of the coating. All elements of the AQUAzip have been developed and tested for maximum performance in extreme conditions. Aquazip is available in size 4,6 and 8 mm.



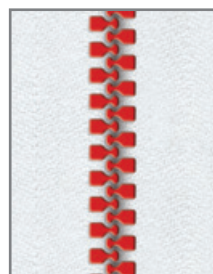
DECOR 4E



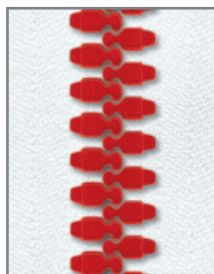
AQUAZIP 4



DECOR 6E



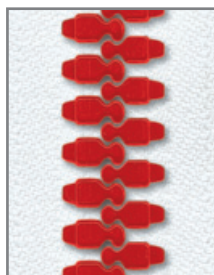
AQUAZIP 6



DECOR 8E

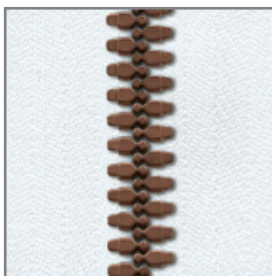


AQUAZIP 8



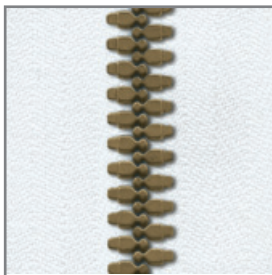
DECOR 10E

Surfaces Superfici



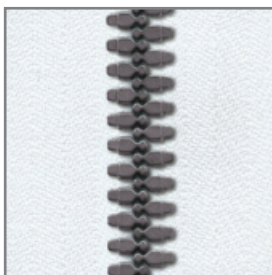
AK

Antique copper
Rame antico

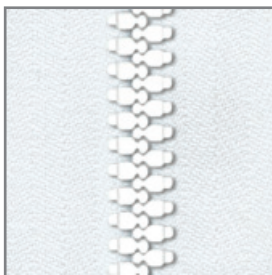


AM

Antique brass
Ottone antico

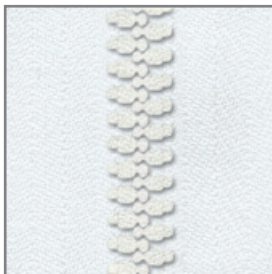
**BW**

Dark silver
Selene scuro



CO

Colored
Colorato



CR

Natural
Naturale



DUO

Duo
Duo

Right and left chains
different colored

Semi catene di colore
diverso

[illegible]

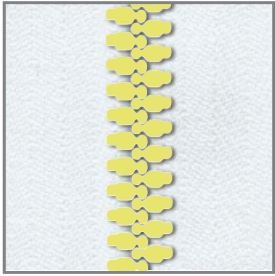


We remind you that real finishes may be different than they appear on the screen.
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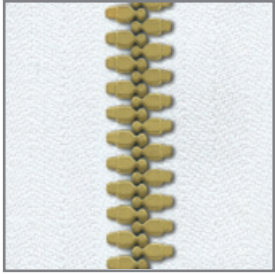
EB

Gun metal
Canna di fucile



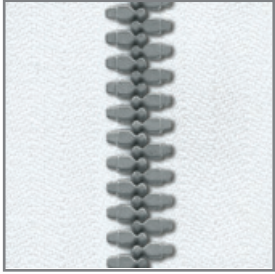
FL

Fluorescent
Fluorescente



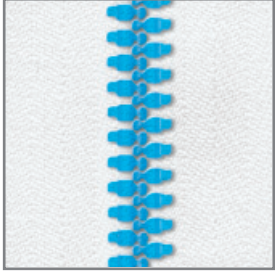
GO

Brass
Ottone



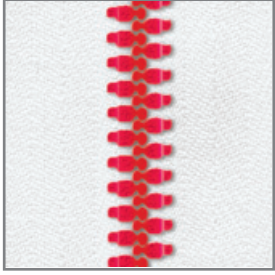
SE

Selene
Selene



CF

Cristal flash
Cristal flash

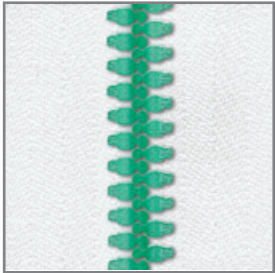


CI

Cristal fire
Cristal fire

Surfaces
Superfici

Decor 4E						
Decor 6E						
Decor 8E						
Decor 10E						
Aquazip 4						
Aquazip 6						
Aquazip 8						



Surfaces
Superfici

CL

Cristal light
Cristal light

CV

Cristal mint
Cristal mint

Decor 4E		
Decor 6E	r	r
Decor 8E		
Decor 10E		
Aquazip 4		
Aquazip 6		
Aquazip 8		

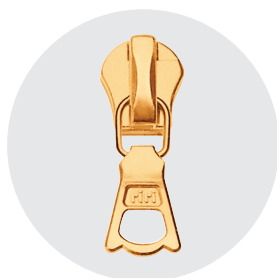
Old brass
Ottone invecchiato



Antique copper
Rame antico



Antique brass
Ottone antico



Real gold
Oro



Antique silver
Argento antico

[illegible]

Real flash gold
Flash di oro vero



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Slider finishes Trattamenti cursore



BN

Bronze
Bronzo



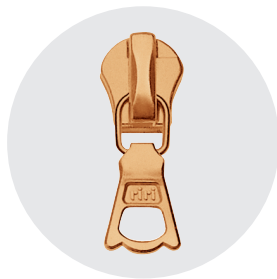
EB

Gun metal
Canna di fucile



EV

Black mat
Nero opaco



GA

Dark gold
Oro scuro



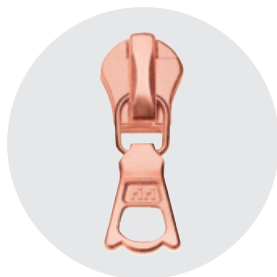
GO

Brass
Ottone

	Metal 4 - Simmetrica 4
	Metal 6 - Simm. 6 - Elox. 6
	Metal 8 - Simm. 8 - Elox. 8
	Metal 14
	Filmetal 4
	Filmetal 6
	Filmetal 8
	Topstar
	Top 6E - Top 8E - Top 10E
	Star
	Solid 6 - Solid 8 - Solid 10
	Decor 4E
	Decor 6E - Decor 8E
	Decor 10E

Flash of real gold
Flash di oro vero

Yellow copper
Rame ingiallito



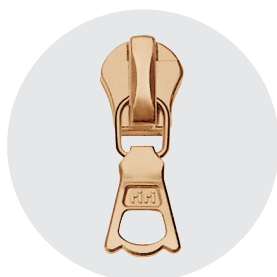
Copper
Rame



Eco-Nickel
Nickel ecologico



Shining nickel
Nickel lucido



Pale gold
Oro pallido

[illegible]

Nickel containing



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Slider finishes Trattamenti cursore



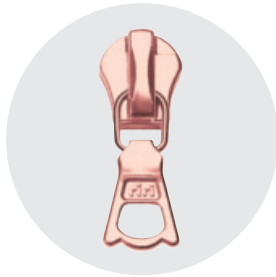
OO

Oxidized brass
Ottone ossidato



PA

Palladium
Palladio



PG

Pink gold
Oro rosa



RU

Ruthenium
Rutenio



SF

Black Silver
Argento annerito

	Metal 4 - Simmetrica 4
	Metal 6 - Simm. 6 - Elox. 6
	Metal 8 - Simm. 8 - Elox. 8
	Metal 14
	Filmetal 4
	Filmetal 6
	Filmetal 8
	Topstar
	Top 6E - Top 8E - Top 10E
	Star
	Solid 6 - Solid 8 - Solid 10
	Decor 4E
	Decor 6E - Decor 8E
	Decor 10E

Flash of real
palladium
Flash di palladio
vero



Tytanium
Titanio

Eloxal zippers sliders are only available in the enamelled version.
I cursori delle cerniere Eloxal sono solo disponibili nella versione laccata.

	Metal 4 - Simmetrica 4
	Metal 6 - Simm. 6 - Elox. 6
	Metal 8 - Simm. 8 - Elox. 8
	Metal 14
	Filmetal 4
	Filmetal 6
	Filmetal 8
	Topstar
	Top 6E - Top 8E - Top 10E
	Star
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	Decor 4E
	Decor 6E - Decor 8E
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